

Technical Data Sheet

(BIAXIALLY ORIENTED POLYPROPYLENE FILM)

Product Description:

B-TSV is a transparent film

Both side treated, one side metallizable

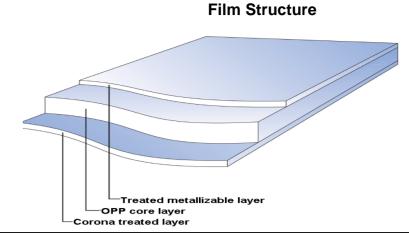
Application:

- -Vacuum metallization
- -Conversion application
- -Sandwich lamination

Key Features:

-Good barrier properties

-Good anchorage to metal



	TEST METHOD		TYPICAL VALUES	
PROPERTIES	(ASTM)	UNIT	15	18
THOYATEGO		Micron	15	18
THICKNESS	Internal	(Gauge)	60	72
FILM DENSITY	D-1505	gm/cc	0.91	0.91
GRAMMAGE	Internal	gm/m ²	13.65	16.38
YIELD	Internal	m ² /kg	73.26	61.05
		in ² /lb	51615	43012
TREATMENT LEVEL	D-2578	dyne/cm	38	38
HAZE	D-1003	%	2.0	2.2
GLOSS	D-2457	Unit	88	85
TENSILE STRENGTH AT BREAK	MD*	Kg/cm ²	1200	1200
	TD*		2500	2500
	D-882 MD*	(KPsi)	17.0	17.0
	TD*		35.5	35.5
ELONGATION AT BREAK	MD	%	160	160
	D-882 TD		60	60
MODULUS OF ELASTICITY	MD	Kg/cm ²	17000	17000
	TD		30000	30000
	D-882 MD		241.4	241.4
	TD	(KPsi)	426.0	426.0
LINEAR SHRINKAGE	MD	0/	<5.0	
(5 Minute at 130 ⁰ C)	D-1204 TD	%	<3.0	
W.V.T.R.(38 ⁰ C & 90%RH)	F 1210	gm/m²/day	7.0	6.8
	F-1249	(gm/100in ² /day)	0.45	0.44
O.T.R. (23 ^o C & 0%RH)		cc/m²/day	2000	1800
	D-3985	(cc/100in ² /day)	129	116

Ref no QAD UFLI S/14 - B9/2

*MD = MACHINE DIRECTION *TD = TRANSVERSE DIRECTION

STORAGE & HANDLING

FLEXOPPTM does not require special storage conditions. It is recommended to storage below 30°C in order to avoid any deterioration of the film surface properties. It is advisable to use the material on FIFO basis. The film should be kept at operating environment for 24 hours before processing. FLEXOPPTM is best suitable for use up to 3 months from date of dispatch.

FOOD CONTACT

FLEXOPPTM complies with EC and FDA regulations. Specific document and MSDS are available on request.

DISCLAIMER

It is the responsibility of our customer to determine that their use of our product(s) is safe, lawful, and technically suitable in their intended applications. The Values given in the technical data sheet represent typical values based on the best of our knowledge as on date when the data was compiled. It is offered solely to provide possible suggestions for your own experimentation and not as a guarantee for the material supplied. The user is solely responsible for the end use of the product and needs to perform their own tests to confirm the product suitability / compatibility in all respects. Flex Gives no warranty or accept liability for any loss and fitness of the product for any specific purpose. Flex reserves the right to change the technical data sheet at any time for enhancing the quality of the products without prior information

^{**}TDS issued on 11-02-2015.All previous version of this grade are invalid.