

**TECHNICAL DATA SHEET**
**Product Description:**

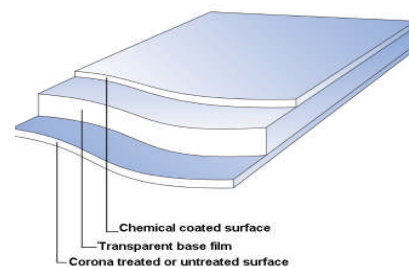
F-XLR-T & T1 is a ultra clear polyester film  
It is one side chemically primed other side corona treated or untreated

**Applications:**

Conversion, Metallization  
Printing & lamination  
FFS machine

**Key Features:**

Very High transparency & clarity  
One side chemical coating provide excellent adhesion with various inks & adhesives  
Out side corona treated for improved bond with outer substrate  
Excellent machinability & handling properties  
Improved metal adhesion

**Film Structure**


PROPERTIES	TEST METHOD (ASTM)	UNIT	TYPICAL VALUE		
			12	23	36
THICKNESS	Internal	Micron (Gauge)	12	23	36
FILM DENSITY	D-1505	gm/cc	1.4	1.4	1.4
GRAMMAGE	Internal	gm/m <sup>2</sup>	16.8	32.2	50.4
YIELD	Internal	m <sup>2</sup> /kg in <sup>2</sup> /lb	59.52 41934	31.05 21876	19.84 13978
TREATMENT LEVEL # (Min) (Chemical coated Side) (Corona side)	D-2578	dyne/cm	52	52	52
COEFF OF KINETIC FRICTION (Max) (Coated to plain) (Coated to corona side)	D-1894	-	0.45 0.55	0.45 0.50	0.45 0.50
HAZE (Max)	D-1003	%	1.0	1.1	1.3
TENSILE STRENGTH AT BREAK	MD* TD*	Kg/cm <sup>2</sup>  (Psi)	1900	1900	1750
TENSILE STRENGTH AT BREAK	MD* TD*		27000 28500	27000 28500	25000 28500
ELONGATION AT BREAK	MD TD	D-882 %	100 85	120 90	130 90
LINEAR SHRINKAGE (Max.) (30 Minute at 150 <sup>0</sup> C)	MD TD	D-1204 %		< 3.0 < 1.0	
W.V.T.R.(38 <sup>0</sup> C & 90%RH)	F-1249	gm/m <sup>2</sup> /day (gm/100in <sup>2</sup> /day)	45 2.9	30 2.0	20 1.3
O.T.R. (23 <sup>0</sup> C & 0%RH)	D-3985	cc/m <sup>2</sup> /day (cc/100in <sup>2</sup> /day)	130 8.5	80 5.2	70 4.5

Ref no QAD UFLI S/10 - F33/1

\*MD = MACHINE DIRECTION \*TD = TRANSVERSE DIRECTION

T = Chemical coating T1 = One side chemical other side corona treated

# The inherent surface tension of the untreated side of any Pet film is minimum 42 dyne/cm

**STORAGE & HANDLING:**

FLEXPET™ need to be stocked in a closed warehouse and should not be exposed to direct sunlight or light sources and from humidity. It is recommended to store below 35°C in dry place. FLEXPET™ is suitable for use within 9 month from date of manufacturing, only if material is stored in recommended condition.

**FOOD CONTACT:**

FLEXPET™ complies with EC and FDA regulations. Specific document and MSDS are available on request.

**DISCLAIMER:**

It is the responsibility of our customer to determine that their use of our product(s) is safe, lawful, and technically suitable in their intended applications. The Values given in the technical data sheet represent typical values based on the best of our knowledge as on date when the data was compiled. It is offered solely to provide possible suggestions for your own experimentation and not as a guarantee for the material supplied. The user is solely responsible for the end use of the product and needs to perform their own tests to confirm the product suitability / compatibility in all respects. Flex Gives no warranty or accept liability for any loss and fitness of the product for any specific purpose. Flex reserves the right to change the technical data sheet at any time for enhancing the quality of the products without prior information

\*\*TDS issued on 12-01-2016. All previous version of this grade are invalid.

 Website: [www.flexfilm.com](http://www.flexfilm.com)