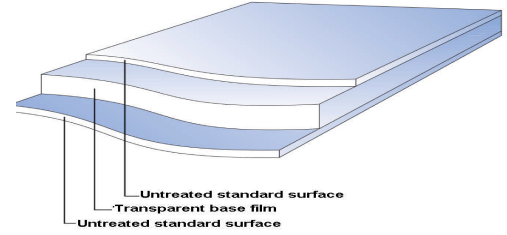


TECHNICAL DATA SHEET
Product Description:

F-HTF is a transparent polyester film
It is both side untreated.

Key Features:

- Excellent clarity & transparency
- Very High thermal stability
- Excellent machinability & handling properties
- High mechanical properties

Film Structure

Application:

This grade of film is ideal as a transfer foil to transfer the design either on paper, textile or plastics.

PROPERTIES	TEST METHOD (ASTM)	UNIT	TYPICAL VALUE									
			11	12	15	19	23	36	45	50	60	
THICKNESS	Internal	Micron	11	12	15	19	23	36	45	50	60	
		(Gauge)	44	48	60	76	92	144	180	200	240	
FILM DENSITY	D-1505	gm/cc	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	
GRAMMAGE	Internal	gm/m ²	15.4	16.8	21.0	26.6	32.2	50.4	63.0	70.0	84	
YIELD	Internal	m ² /kg	64.93	59.52	47.62	37.59	31.05	19.84	15.87	14.28	11.9	
		in ² /lb	45745	41934	33550	26483	21876	13978	11181	10060	8384	
COEFF OF KINETIC FRICTION (Max) (Plain to plain)	D-1894	-	0.45	0.50	0.50	0.50	0.50	0.45	0.45	0.45	0.45	
HAZE (Max)	D-1003	%	4.0	4.0	4.0	4.0	4.5	5.0	5.5	5.5	6.0	
TENSILE STRENGTH AT BREAK (Min)	MD*	D-882	Kg/cm ²	1900	1900	1900	1900	1900	1750	1750	1750	1750
	TD*			2000	2000	2000	2000	2000	2000	2000	2000	2000
TENSILE STRENGTH AT BREAK (Min)	MD*		(Psi)	27000	27000	27000	27000	27000	25000	25000	25000	25000
	TD*			28500	28500	28500	28500	28500	28500	28500	28500	28500
ELONGATION AT BREAK	MD	D-882	%	105	105	105	110	115	120	125	125	130
	TD			85	85	85	90	90	90	90	90	90
LINEAR SHRINKAGE (Max.) (5 Minute at 190°C)	MD	D-1204	%	5.0	5.0	5.0	5.0	5.0	-	-	-	-
	TD			0.6	0.6	0.6	0.6	0.6	-	-	-	-
LINEAR SHRINKAGE (Max.) (30 Minute at 150°C)	MD			-	-	-	-	-	2.0	2.0	2.0	2.0
	TD			-	-	-	-	-	0.8	0.8	0.8	0.8
W.V.T.R.(38°C & 90%RH)	F-1249	gm/m ² /day	45	45	40	35	30	20	18	16	10	
		(gm/100in ² /day)	2.9	2.9	2.6	2.3	2.0	1.3	1.1	1.0	0.6	
O.T.R. (23°C & 0%RH)	D-3985	cc/m ² /day	130	130	110	90	80	70	60	45	36	
		(cc/100in ² /day)	8.5	8.5	7.1	5.8	5.2	4.5	3.9	2.9	2.4	

Ref no QAD UFLI S/14 - F15/1

*MD = MACHINE DIRECTION *TD = TRANSVERSE DIRECTION

The inherent surface tension of the untreated side of any Pet film is minimum 42 dyne/cm

STORAGE & HANDLING:

FLEXPET™ need to be stocked in a closed warehouse and should not be exposed to direct sunlight or light sources and from humidity. It is recommended to store below 35°C in dry place. FLEXPET™ is suitable for use within 9 month from date of manufacturing, only if material is stored in recommended condition.

FOOD CONTACT:

FLEXPET™ complies with EC and FDA regulations. Specific document and MSDS are available on request.

DISCLAIMER:

It is the responsibility of our customer to determine that their use of our product(s) is safe, lawful, and technically suitable in their intended applications. The Values given in the technical data sheet represent typical values based on the best of our knowledge as on date when the data was compiled. It is offered solely to provide possible suggestions for your own experimentation and not as a guarantee for the material supplied. The user is solely responsible for the end use of the product and needs to perform their own tests to confirm the product suitability / compatibility in all respects. Flex Gives no warranty or accept liability for any loss and fitness of the product for any specific purpose. Flex reserves the right to change the technical data sheet at any time for enhancing the quality of the products without prior information.

**TDS issued on 11-02-2015. All previous version of this grade are invalid.

Website: www.flexfilm.com