

**Product Description:**

F-PAP is a transparent polyester film .

It is one side corona treated or both side untreated

**Application:**

Flexible packaging application

Solvent &amp; water base coating

**Key Features:**

Very good gloss &amp; clarity

One side corona treatment provides good adhesion with inks

Excellent surface and good handling properties

Excellent mach inability &amp; dimensional stability

Specially designed for FFS machine

Eco Friendly Characteristics

PROPERTIES	TEST METHOD (ASTM)	UNIT	TYPICAL VALUE															
			8	9	10	11	12	15	19	23	30	36	50	55	60	75		
THICKNESS	Internal	Micron	8	9	10	11	12	15	19	23	30	36	50	55	60	75		
		(Gauge)	32	36	40	44	48	60	76	92	120	144	200	220	240	300		
FILM DENSITY	D-1505	gm/cc	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4			
GRAMMAGE	Internal	gm/m2	11.2	12.6	14.0	15.4	16.8	21.0	26.6	32.2	42	50.4	70.0	77.0	84.0	105.0		
YIELD	Internal	m2/kg	89.28	79.36	71.42	64.93	59.52	47.62	37.59	31.05	23.8	19.84	14.28	12.98	11.9	9.52		
		in2/lb	62901	55912	50318	45745	41934	33550	26483	21876	16768	13978	10060	9145	8384	6707		
TREATMENT LEVEL #	D-2578	dyne/cm																
Corona treated Side (Min)			52	52	52	52	52	52	52	52	52	52	52	52	52	52	52	
COEFF OF KINETIC FRICTION (Max)	D-1894	-																
(Corona treated to Untreated Side)			0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.45	0.45	0.45	0.45	
(Untreated to Untreated side)			0.45	0.45	0.45	0.45	0.45	0.45	0.45	0.45	0.45	0.45	0.40	0.40	0.40	0.40		
HAZE	(Max)	D-1003	%	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.5	4.5	5.0	5.5	5.5	6.0	7.0	
TENSILE STRENGTH AT BREAK	MD*	D-882	Kg/cm <sup>2</sup>	1900	1900	1900	1900	1900	1900	1900	1900	1900	1750	1750	1750	1700	1700	
	TD*			2000	2000	2000	2000	2000	2000	2000	2000	2000	2000	2000	2000	2000	2000	2000
TENSILE STRENGTH AT BREAK	MD*		(Psi)	27000	27000	27000	27000	27000	27000	27000	27000	27000	27000	25000	25000	25000	24200	24200
	TD*			28500	28500	28500	28500	28500	28500	28500	28500	28500	28500	28500	28500	28500	28500	28500
ELONGATION AT BREAK	MD	D-882	%	90	90	100	100	105	105	110	115	120	120	125	125	130	130	
	TD			80	80	80	85	85	85	85	85	90	90	90	90	100	100	100
LINEAR SHRINKAGE (Max.) (30 Minute at 150°C)	MD	D-1204	%	3.0														
	TD			1.0														
W.V.T.R.(38°C & 90%RH)	F-1249	gm/m <sup>2</sup> /day	50	50	50	45	45	40	35	30	25	20	16	14	10	8		
		(gm/100in <sup>2</sup> /day)	3.2	3.2	3.2	2.9	2.9	2.6	2.3	2.0	1.6	1.3	1.0	0.9	0.6	0.5		
O.T.R. (23°C & 0%RH)	D-3985	cc/m <sup>2</sup> /day	155	155	155	130	130	110	90	80	75	70	45	40	36	32		
		(cc/100in <sup>2</sup> /day)	10.1	10.1	10.1	8.5	8.5	7.1	5.8	5.2	4.8	4.5	2.9	2.6	2.3	2.1		

Ref no. QAD UFLI S/10 - F1/1

\*MD = MACHINE DIRECTION \*TD = TRANSVERSE DIRECTION

# The inherent surface tension of the untreated side of any Pet film is minimum 42 dyne/cm

**STORAGE & HANDLING**

FLEXPET™ need to be stocked in a closed warehouse and should not be exposed to direct sunlight or light sources and from humidity. It is recommended to store below 35°C in dry place. FLEXPET™ is suitable for use within 9 month from date of manufacturing, only if material is stored in recommended condition.

**FOOD CONTACT**

FLEXPET™ complies with EC and FDA regulations. Specific document and MSDS are available on request.

**DISCLAIMER**

It is the responsibility of our customer to determine that their use of our product(s) is safe, lawful, and technically suitable in their intended applications. The Values given in the technical data sheet represent typical values based on the best of our knowledge as on date when the data was compiled. It is offered solely to provide possible suggestions for your own experimentation and not as a guarantee for the material supplied. The user is solely responsible for the end use of the product and needs to perform their own tests to confirm the product suitability / compatibility in all respects. Flex Gives no warranty or accept liability for any loss and fitness of the product for any specific purpose. Flex reserves the right to change the technical data sheet at any time for enhancing the quality of the products without prior information.

\*\*TDS issued on 11-02-2015. All previous version of this grade are invalid.

 Website: [www.flexfilm.com](http://www.flexfilm.com)