

Product Description:

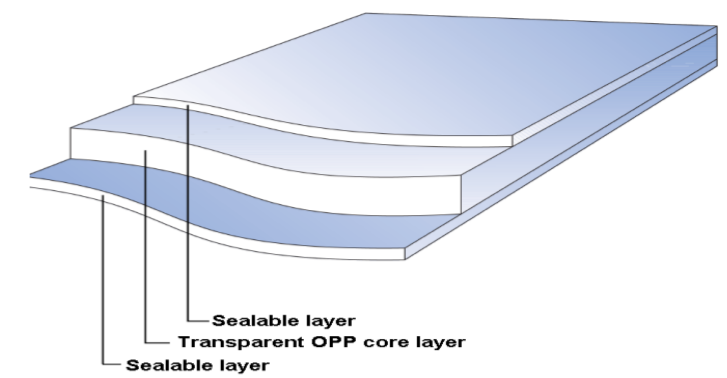
B-TCT is a transparent film
Both side untreated sealable film

Application:

- Tight cigarette over wrap
- Bundle overwrap
- CD bundle

Key Features:

- Excellent machinability
- Low seal temp.
- Outstanding gloss & clarity
- Excellent mechanical properties

Film Structure


PROPERTIES	TEST METHOD (ASTM)	UNIT	TYPICAL VALUES		
			18	20	22
THICKNESS	Internal	Micron	18	20	22
		(Gauge)	72	80	88
FILM DENSITY	D-1505	gm/cc	0.90	0.90	0.9
GRAMMAGE	Internal	gm/m ²	16.20	18.00	19.80
YIELD	Internal	m ² /kg	61.73	55.56	50.51
		in ² /lb	43491	39144	35586
COEFF OF FRICTION	DYNAMIC	D-1894	-	0.26	0.26
HAZE	D-1003	%	1.5	1.5	1.5
GLOSS	D-2457	Unit	130	130	130
TENSILE STRENGTH AT BREAK	D-882	MD*	1450	1450	1450
		TD*	2800	2800	2800
		MD*	20.6	20.6	20.6
		TD*	39.8	39.8	39.8
ELONGATION AT BREAK	D-882	MD	130	130	130
		TD	42	42	42
MODULUS OF ELASTICITY	D-882	MD	20000	20000	20000
		TD	38000	38000	38000
		MD	312.4	312.4	312.4
		TD	539.6	539.6	539.6
LINEAR SHRINKAGE (5 Minute at 130°C)	D-1204	MD		6.0	
		TD		8.0	
HEAT SEAL INITIATION TEMPERATURE	Internal	°C	100	100	100
HEAT SEAL STRENGTH (Min.)	Internal	gm/25mm	375	400	425
W.V.T.R.(38°C & 90%RH)	F-1249	gm/m ² /day	5.5	5.0	4.7
		(gm/100in ² /day)	0.35	0.32	0.30
O.T.R. (23°C & 0%RH)	D-3985	cc/m ² /day	1600	1500	1500
		(cc/100in ² /day)	103	97	97

Ref no QAD UFLI S/14 - B13/2

*MD = MACHINE DIRECTION *TD = TRANSVERSE DIRECTION

STORAGE & HANDLING

FLEXOPP™ does not require special storage conditions. It is recommended to storage below 30°C in order to avoid any deterioration of the film surface properties. It is advisable to use the material on FIFO basis. The film should be kept at operating environment for 24 hours before processing. FLEXOPP™ is best suitable for use up to 3 months from date of dispatch.

FOOD CONTACT

FLEXOPP™ complies with EC and FDA regulations. Specific document and MSDS are available on request.

DISCLAIMER

It is the responsibility of our customer to determine that their use of our product(s) is safe, lawful, and technically suitable in their intended applications. The Values given in the technical data sheet represent typical values based on the best of our knowledge as on date when the data was compiled. It is offered solely to provide possible suggestions for your own experimentation and not as a guarantee for the material supplied. The user is solely responsible for the end use of the product and needs to perform their own tests to confirm the product suitability / compatibility in all respects. Flex Gives no warranty or accept liability for any loss and fitness of the product for any specific purpose. Flex reserves the right to change the technical data sheet at any time for enhancing the quality of the products without prior information

****TDS issued on 11-02-2015.All previous version of this grade are invalid.**

Website: www.flexfilm.com