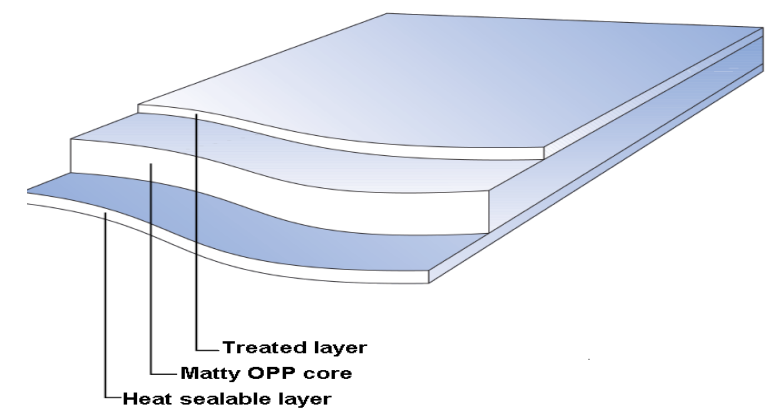


Product Description:

B-TSM is a Semi Matt film
One side treated heat sealable film

Key Features:

- Good aesthetic appearance
- Good mach inability
- Good printability on treated side

Film Structure

Application:

- Conversion
- Over wrap

PROPERTIES	TEST METHOD (ASTM)	UNIT	TYPICAL VALUES			
				25		
THICKNESS	Internal	Micron (Gauge)		25		
FILM DENSITY	D-1505	gm/cc		0.91		
GRAMMAGE	Internal	gm/m ²		22.75		
YIELD	Internal	m ² /kg in ² /lb		43.96 30971		
TREATMENT LEVEL**	(Min.) D-2578	dyne/cm		38		
COEFF OF FRICTION	DYNAMIC D-1894	-		0.30		
HAZE	D-1003	%		30		
TENSILE STRENGTH AT BREAK	D-882	MD*	Kg/cm ²	1200		
		TD*		2500		
		MD*	(KPsi)	17.0		
		TD*		35.5		
ELONGATION AT BREAK	D-882	MD	%	160		
		TD		60		
		MD	Kg/cm ²	17000		
		TD		36000		
MODULUS OF ELASTICITY	D-882	MD	(KPsi)	241.4		
		TD		511.2		
		LINEAR SHRINKAGE (5 Minute at 130°C)	D-1204	MD	%	<5.0
				TD		<3.0
HEAT SEAL INITIATION TEMPERATURE	Internal	°C		115		
HEAT SEAL STRENGTH (Min.)	Internal	gm/25mm		410		
W.V.T.R.(38°C & 90% RH)	F-1249	gm/m ² /day		4.4		
		(gm/100in ² /day)		0.3		
O.T.R. (23°C & 0% RH)	D-3985	cc/m ² /day		1600		
		(cc/100in ² /day)		103		

Ref no QAD UFLI S/14 - B30/2

*MD = MACHINE DIRECTION *TD = TRANSVERSE DIRECTION

STORAGE & HANDLING

FLEXOPP™ does not require special storage conditions. It is recommended to storage below 30°C in order to avoid any deterioration of the film surface properties. It is advisable to use the material on FIFO basis. The film should be kept at operating environment for 24 hours before processing. FLEXOPP™ is best suitable for use up to 3 months from date of dispatch.

FOOD CONTACT

FLEXOPP™ complies with EC and FDA regulations. Specific document and MSDS are available on request.

DISCLAIMER

It is the responsibility of our customer to determine that their use of our product(s) is safe, lawful, and technically suitable in their intended applications. The Values given in the technical data sheet represent typical values based on the best of our knowledge as on date when the data was compiled. It is offered solely to provide possible suggestions for your own experimentation and not as a guarantee for the material supplied. The user is solely responsible for the end use of the product and needs to perform their own tests to confirm the product suitability / compatibility in all respects. Flex Gives no warranty or accept liability for any loss and fitness of the product for any specific purpose. Flex reserves the right to change the technical data sheet at any time for enhancing the quality of the products without prior information

****TDS issued on 11-02-2015. All previous version of this grade are invalid.**

Website: www.flexfilm.com